

TRANSIT 2000 FITTING-GUIDE – Front Doors

STEP 1



The first step is to ensure that you have all the parts required in order to carry out the installation work. Check the packaging against the list of items shown on your delivery note.

For each door, you should have one stainless-steel plate, one zinc-coated plate, one gasket and the appropriate number of Nyloc nuts.



If your vehicle has central locking, **never** leave your keys in the van whilst installing Armaplate. You may accidentally activate the locking mechanism with your keys inside.

STEP 2

Next, you should make sure that you have the correct tools to hand. You will need the following...

- Electric (or battery operated) Drill.
- 3mm Steel Drill-Bit.
- 8mm Steel Drill-Bit.
- Conical Hole-Cutter.
- Screwdrivers.
- 10mm socket, ratchet & spanner.
- Size-25 & 30 Torx Bits.
- Tack Remover.
- Silicone Sealant.
- Touch-Up Paint.
- Goggles.

Most tools readily available from Halfords and other leading stores.

STEP 3

Make sure you are working in a comfortable environment and that the area is well lit. It may be worthwhile having a torch handy too!

STEP 4



Undo the screws holding the door handle-surround and remove the surround.

Then undo the screw at the top of the door trim as seen in the photo on the left.

STEP 5

Now remove the window winder handle using your tack-remover. *Click on the picture to the right to see more detail...*



STEP 6

Now you need to remove the door-trim by pulling from the lower corner and working your way around the whole trim.



STEP 7



With the door-trim removed, you can now use a pair of pliers to remove the lock-barrel-circlip. **Note**, you will not be replacing this item.

STEP 8

It's now time to remove the lock-barrel. This is achieved in **two** steps.

(1) Turn the lock clockwise and then (2) press the release latch with a small screwdriver from the inside of the door. You can now withdraw the barrel.



STEP 9

To **significantly enhance** the security of your Ford door-locks, we provide an upgrade kit which should be fitted by following the instructions below.





Remove the plastic cap by prising with a small screwdriver to reveal the small keyhole-surround. This will be replaced with the unit provided in your kit.

There are 3 simple steps to performing this upgrade..

1. Refit the original spring-loaded flap.
2. Fit the new keyhole-surround and tap it gently into place with a hammer.
3. Test the spring-loaded flap with a small screwdriver.

That's all there is to it! Now you can proceed to the next stage of the Armplate installation.

STEP 10



Using the zinc backing plate or the supplied template, mark the door for drilling. Drill the holes using a 10mm or conical drill-bit and then apply touch-up paint.

STEP 11

Fit the zinc backing plate and **reinsert the lock barrel** to hold it in place.



STEP 12

Affix the gaskets to the stainless-steel frontplate and apply a small amount of silicone sealant to the stud areas as shown in the photo.



STEP 13



Now you can fit the frontplate and the Nyloc Locknuts.

**DO NOT
overtighten the locknuts!**

STEP 14

The final step in the installation of Armaplate is to make sure that the keyhole is perfectly aligned. Since the locking nuts were not over-tightened, there is still a small amount of adjustment available by gently tapping the edge of the plate.

STEP 15

Looking squarely at the keyhole, make sure the lock-mechanism is in the center of the hole in the Armaplate. If it is not perfectly aligned, use a soft-faced mallet to **gently** move the plate to the correct position.



Generic Image

STEP 24

Finally, close the door, insert the door key and make sure that the door locks and unlocks easily.



Generic Image

Once you are happy that the plate is fitted correctly, replace the inner door panels, door pull and window winder.

That's it. You've just fitted the best lock protection system on the market to your vehicle!