

Master / Movano / Interstar FITTING-GUIDE – Side Doors

STEP 1



The first step is to ensure that you have all the parts required in order to carry out the installation work. Check the packaging against the list of items shown on your delivery note.

For each door, you should have one stainless-steel plate, one zinc-coated plate, one gasket and the appropriate number of Nyloc nuts.



If your vehicle has central locking, **never** leave your keys in the van whilst installing Armaplate. You may accidentally activate the locking mechanism with your keys inside.

STEP 2

Next, you should make sure that you have the correct tools to hand. You will need the following...

- Electric (or battery operated) Drill.
- 3mm Steel Drill-Bit.
- 8mm Steel Drill-Bit.
- Conical Hole-Cutter.
- Screwdrivers.
- 10mm socket, ratchet & spanner.
- Size-25 & 30 Torx Bits.
- Tack Remover.
- Silicone Sealant.
- Touch-Up Paint.
- Goggles.

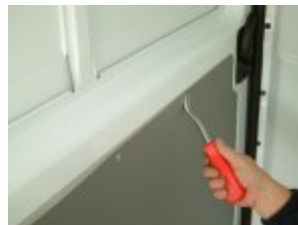
Most tools readily available from Halfords and other leading stores.

STEP 3

Make sure you are working in a comfortable environment and that the area is well lit. It may be worthwhile having a torch handy too!

STEP 4

Begin by using your tack-remover to pull out the trim-plugs as shown in the photo..





With the trim removed, you can now remove the lock-mechanism by undoing two retaining bolts as shown on the left.

STEP 5

Rotate the lock-barrel retaining clip anticlockwise and remove. You will **not** be refitting this item.

Remove the lock-barrel.



STEP 6

Using the gasket as a drilling-template, mark the door for drilling and then drill the four holes required. Remember to apply a small amount of touch-up paint to the drilled holes to provide protection.



Then insert the zinc-coated backing plate and reinsert the lock-barrel.



STEP 7

Fit the gasket to the back of the stainless steel frontplate and apply a small amount of silicone around the stud areas.

Fit the plate to the door.





Now you need to fit the **2nd** backing plate, attach the Nyloc Locking Nuts and tighten.

Do not over-tighten!!



You will notice that access to two of the nuts is very awkward, so you need to drill two access-holes as shown. Click the photo on the left to see how.

STEP 8

Finally, you need to check for correct alignment using your door-key and if required, align the plate correctly by gently tapping the edge of the plate using a soft-faced mallet.

Congratulations!! You just fitted the best lock-protection system available on the market!