

Master / Movano / Interstar FITTING-GUIDE – Rear Doors

STEP 1



The first step is to ensure that you have all the parts required in order to carry out the installation work. Check the packaging against the list of items shown on your delivery note.

For each door, you should have one stainless-steel plate, one zinc-coated plate, one gasket and the appropriate number of Nyloc nuts.



If your vehicle has central locking, **never** leave your keys in the van whilst installing Armaplate. You may accidentally activate the locking mechanism with your keys inside.

STEP 2

Next, you should make sure that you have the correct tools to hand. You will need the following...

- Electric (or battery operated) Drill.
- 3mm Steel Drill-Bit.
- 8mm Steel Drill-Bit.
- Conical Hole-Cutter.
- Screwdrivers.
- 10mm socket, ratchet & spanner.
- Size-25 & 30 Torx Bits.
- Tack Remover.
- Silicone Sealant.
- Touch-Up Paint.
- Goggles.

Most tools readily available from Halfords and other leading stores.

STEP 3

Make sure you are working in a comfortable environment and that the area is well lit. It may be worthwhile having a torch handy too!

STEP 4

The first task is to remove the inner door handle assembly.

Undo the two retaining screws, pull the handle out and detach the two actuating levers as shown in the photo.



Study the photo on the left to see how to remove the door-pull by pressing the two retaining clips..

Now remove all the trim-plugs using your tack-removal tool.



STEP 5

With the trim now removed, you can remove the bracket shown in the photo by undoing the two bolts.



STEP 6

Turn the lock-retaining clip anticlockwise and remove. You will **not** be refitting this item.



With the trim removed, disconnect the speaker wires.

STEP 7

Using the supplied gasket as a template, mark the rear door for drilling. Observe the orientation of the gasket in the photo!

Drill the holes, starting with a pilot drill and then apply touch-up paint.



Insert the zinc-coated backplate and reinsert the lock-barrel as shown in the photograph.

Take note of the orientation of the backing plate.

Fit the self-adhesive gaskets to the stainless steel plate and apply a small amount of silicone around the threaded stud areas. Then fit the plate to the door.



STEP 8

With the frontplate fitted, you can now fit the Nylock Locking Nuts. **DO NOT** over-tighten them!

Two of the nuts are very awkward to access, so you will need to drill two access-holes as shown in the photo. Make sure that you drill these holes in a place which will be hidden behind the door trim. And remember to apply protective touch-up paint.



STEP 9

You can now reassemble the lock and door and test correct alignment with your key. Since you did not overtighten the locknuts, a small amount of movement is available by gently tapping the edge of the plate with a soft-faced mallet.

Congratulations! You've just fitted the best lock protection system on the market.